

## ALCOA PACKAGING Downingtown, PA



**L**amb provided Planning, Design and Construction for a renovation to install a new Flexo 1,000 feet per minute 10-color printing press. The press room was extended six feet and the roof raised eight feet to accommodate the 16 ft x 55 ft unit. A new concrete slab foundation was poured with tolerances of  $\pm 3/16$ " including four precisely located equipment pits.

Relocated items included a fan coil unit, along with natural gas, compressed air and electric power lines. A sprinkler system, chilled water and a new HVAC unit were also supplied. Floor sweep ductwork was installed to exhaust VOC's from the press to an existing oxidizer system.



*Robert E. Lamb, Incorporated*  
*Planning Design Construction*